Flexacryl® Acrylic Resin

Product Identification
Flexacryl Hard: Denture reline acrylic resin
Flexacryl Soft: Resilient denture reline acrylic resin

Package Contents: Powder
REF 0920  Net Wt. 100g
REF 0930  Net Wt. 454g
REF 0950  Net Wt. 2.7kg
REF 0970  Net Wt. 11.3kg
REF 0980  Net Wt. 45.4kg

Package Contents: Flexacryl Hard
REF 0903  Net Wt. 100g; Net Vol. 118 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 0904  Net Wt. 454g; Net Vol. 236 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 0906  Net Wt. 2.7kg; Net Vol. 946 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes

Package Contents: Flexacryl Soft
REF 1103  Net Vol. 118mL
REF 1104  Net Vol. 236mL
REF 1106  Net Vol. 946mL
REF 1107  Net Vol. 3.8L
REF 1108  Net Vol. 19L
REF 1109  Net Vol. 202.65L
REF 1109L Net Vol. 200L
REF 1123  Net Wt. 100g; Net Vol. 118 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 1134  Net Wt. 454g; Net Vol. 236 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 1156  Net Wt. 2.7kg; Net Vol. 946 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes

Disposal
Dispose of unused material in accordance with local, state and national legislation.

Warranty
Manufacturer warrants this product to be free from manufacturing defects for one year from the date of purchase. Warranty is void if product is not used for intended purpose, not used as instructed or not stored in original container.

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38033 Grenoble Cedex 2
France

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LDD 0911 R.7
Intended Purpose
Fabrication of denture relines

Contraindications
This product may cause sensitivity to some persons. If such reactions are experienced, discontinue use and get medical attention.

Storage
Keep original container tightly closed in upright position. Store in a well-ventilated place. Keep cool.

Operating/Handling Instructions

First Aid
If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a Poison Center or doctor if you feel unwell. If on skin: Wash with plenty of water and soap. If skin irritation or rash occurs: Get medical advice. Take off contaminated clothing and wash it before use. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice. If swallowed: Rinse mouth. Do NOT induce vomiting. Get immediate medical advice.

Other Materials / Equipment Needed
1. Acrylic Primer (bonding agent)
2. Mineral oil
3. Spatula
4. Aquapres® (pressure curing unit), optional
5. Jet™ Seal (acrylic sealant), optional

Instructions for Use
1. Clean denture by brushing with soap and water. Rinse and dry thoroughly. Trim down high spots and rough surfaces around periphery. Coat denture surface with Acrylic Primer to ensure a complete uniform bond.
2. Coat with mineral oil any surface not to be coated with Flexacryl material. These are areas such as acrylic teeth, interproximal areas, outer ridge of denture or opposing teeth.
3. Shake liquid before using. Mix approximately 2 parts Flexacryl powder with 1 part Flexacryl liquid. Stir thoroughly. Allow to gel for about 2 minutes or until material reaches a consistency with which you are comfortable working.
4. Spread Flexacryl mixture into the ridge area, covering from crest to ridge of periphery and across post dam area.
5. Place denture into patient’s mouth and have patient close jaws slowly to a biting position, bringing teeth into occlusion. Have patient suck in cheeks to muscle trim.
6. After three additional minutes in patient’s mouth, remove the denture and check coverage and muscle trim. Add or trim material at this time.
7. Place denture back into patient’s mouth for another three minutes, keeping teeth in relaxed occlusion. Remove denture from patient’s mouth and allow to bench cure for 20 minutes. Flexacryl Hard: For better results, cure in Aquapres at 30 psi. **WARNING:** Do not allow Flexacryl Hard to completely cure in patient’s mouth. Discomfort and possible burning of tissue can occur.
8. Rinse denture in cold water after curing. Trim and polish on a lathe at slow speed or coat with Jet Seal.
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REF 0970 Net Wt. 11.3kg
REF 0980 Net Wt. 45.4kg

Package Contents: Flexacryl Hard
REF 0903 Net Vol. 118mL
REF 0904 Net Vol. 236mL
REF 0906 Net Vol. 946mL
REF 0907 Net Vol. 3.8L
REF 0908 Net Vol. 19L
REF 0923 Net Wt. 100g; Net Vol. 118 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 0934 Net Wt. 454g; Net Vol. 236 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 0956 Net Wt. 2.7kg; Net Vol. 946 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes

Package Contents: Flexacryl Soft
REF 1103 Net Vol. 118mL
REF 1104 Net Vol. 236mL
REF 1106 Net Vol. 946mL
REF 1107 Net Vol. 3.8L
REF 1108 Net Vol. 19L
REF 1109 Net Vol. 202.65L
REF 1109L Net Vol. 200L
REF 1123 Net Wt. 100g; Net Vol. 118 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 1134 Net Wt. 454g; Net Vol. 236 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes
REF 1156 Net Wt. 2.7kg; Net Vol. 946 mL; Acrylic Primer: Net Vol. 10mL; mixing cups; brushes

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