

P.A.R. Instructions

1. Mount embossing die in desired position.
2. Fasten a sheet of vulcanized fiberboard to the platen of the press with glue.
3. Roughen surface of fiberboard with sandpaper for maximum adhesion of plastic.
4. Preheat press to approximately 200°F (93°C).
5. Make a “kiss” impression on fiberboard with embossing die.
6. Shake liquid before use. Mix 2 parts P.A.R. powder with 1 part P.A.R. liquid in a polypropylene cup or glass jar until the mixture reaches a paste consistency.
7. Spread the mixture approximately 1/16” thick over the impression made on the fiberboard in Step 5 above.
8. Cover the paste with 0.50 mil polyester film.
9. Close press by hand to maximum position until die is in contact with the platen to compress the plastic mix. Close press slowly to avoid trapping air bubbles.
10. With the press in the closed position, allow 7-8 minutes for the plastic to cure. (The preheated press accelerates the cure. Any of the paste in the mixing jar will cure at a slower rate due to the lower temperature.)
11. At end of the curing period, open press and remove polyester film and carefully trim away excess plastic.