Investpres

Product Identification

Compressed air pressure curing unit

Package Content

REF 4910

Unit includes pot with flat gasket, quick-connect male piece attached, quick-connect female piece (inside pot), lid with gauge and safety relief valve

Intended Purpose

This product is intended for pressure curing acrylic resin and investment material.

Other Materials/Equipment Needed

Compressed air

Instructions for Use

- 1. Prepare investment per manufacturer's instructions.
- Place casting ring into pot. Place lid on pot. Turn lid clockwise until tightly shut. Caution! Secure lid tightly on cup before connecting to compressor.
- 3. Attach female quick-connect to air hose. To generate pressure, attach female quick-connect/hose to male quick-connect. Charge to 80-110 psi.
- Allow the unit to remain pressurized until initial set is complete. (See investment manufacturer's instructions).
- To vent Investpres, pull ring on safety relief valve.
 Caution! Do not attempt to remove lid until pressure is completely relieved.
- Remove the lid, take out casting ring, and proceed as usual.

Troubleshooting

If pressure is difficult or impossible to generate, check the following before contacting manufacturer:

- 1. Is the lid completely tightened onto the cup?
- 2. Is the safety relief valve completely closed?

Warranty

Manufacturer warrants this product to be free from manufacturing defects for one year from date of purchase. Warranty is void if product is used for other than intended purpose or other than instructed.



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